Series MA...

CE

Supported by: Federal Ministry for Economic Affairs and Energy

on the basis of a decision by the German Bundestag



# Operating Instruction Basics

(translation)

Valve – solenoid actuator – combinations are supplied fully assembled and tested as standard. When replacing or changing solenoid actuators, care should be taken that the combination with a UNI valve is approved and the magnet is properly secured to the valve (permissible tightening torque, for example). The device-specific serial number for unequivocal identification and the year of build can be obtained from the type plate.

Solenoid actuators are electrotechnical components that are inoperative without the associated valve and also may not be operated for themselves alone! For outdoor installations always use solenoid actuators with a IP65 rating and a rain cover. Any solenoid actuators showing signs of damage are not to be installed and must be replaced. If the solenoid actuators are subject to external loads of an exceptional kind, additional protective measures are to be taken by the operator, if required. Any undefined or unsuitable changes to the device may negatively influence the explosion protection and in the worst case even render it totally ineffective. UNI devices shall accept no liability for any loss or damage (to the device/over and above this) which have been brought about by change(s) to the device. The same applies for claims under the warranty.

### **Description of the device**

The solenoid actuator (pot magnet) is used as an actuating unit for valves. Constructionally the actuator consists of a magnet housing (tube), a coil and electronics. Depending on the version, the solenoid actuator may be operated with DC or AC voltage. The version that runs off AC voltage has a built-in rectifier. Therefore when energised, direct current flows through the coils of all types.

The internal built-in controller switch over after a defined time from the higher pickup power to the lesser holding winding power. In this way, very high pickup forces can be achieved short-term with simultaneous low current consumption in sustained (holding) operation.

The solenoid drives operate in continuous operation so extremely energy efficient and economical.

### **Electrical connection**

The diameter range / clamping range of the cable gland must be noted and adhered to. Where a flexible connecting line is used, insulated wire-end sleeves with plastic collars conforming to DIN 46228 part 4 are to be used. The voltage supply at the solenoid actuator must lie within the range -15% to +10%. The appropriate circuit diagram can be obtained from the connection diagrams at the end of these operating instructions. To guarantee an IP degree of protection, the terminal box lid must be refitted carefully . Versions supplied with a connecting cable ex works are ready for use, i.e. the connection compartment does not need to be opened again.

The solenoid actuators need to be protected against the dangerous consequences of short circuits, earth faults and overloads. A line-side fuse appropriate to the rated current (max. 3xlB acc. to IEC 60127-2-1) is to chosen. A line-side motor circuit breaker - with short-circuit and thermal instantaneous tripping - is to be adjusted for the rated current. If the magnet has very low rated currents, fusing with the lowest current value in keeping with the stated IEC standard is sufficient.

Protective devices must be of the kind that prevents automatic reconnection under fault conditions. The fusing rated voltage must match or exceed the specified nominal voltage of the solenoid actuator. The breaking capacity of the fuse link must match or exceed the maximum short-circuit current expected at the place of installation (usually 1500 A).

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### **CE-Identification**

The Council of the European Community passed common directives for the free movement of goods within the European Community, which determine the minimum requirements for safety and health protection. The CE-identification confirms, that the products correspond to the EC directives, i.e. are in agreement with the relevant, especially harmonized standards.

Note concerning directive 2014/35/EU (Low-Voltage Directive):

The solenoid drives MA were developed, designed and produced in accordance with the standard "Electromagnetic Appliances" DIN EDV 0580. Thus they will also fulfil the requirements of the low voltage guidelines, which apply to rated voltages from 50 to 1000V AC and from 75 to 1500V DC.

Note concerning directive 2014/30/EU (EMV-Directive):

The solenoid drives fulfil the requirements of the specification to be applied of the product families concerning the industrial sector as well as the sectors of private housing, business and trading, as well as of small businesses.

On using of AC- and DC-variants the user must provide a suitable mains filter (e.g. X-capacitor 47 nF) at the mains entrance to attenuate the physically caused line-related turn-off current of the solenoid.

In the sense of the EMV-directives solenoid drives with driving elements for valves are not regarded as independently operable appliances and are only processed further by expert companies, or respectively installed into a machine. They must not be started up until it was determined that the machine, or respectively, the complete line, corresponds to the regulations of the EMV-directives.

### Operation

100% ED are permitted even in case of the most unfavourable ambient conditions permissible.



DANGER! During continuous operation the solenoid drive may get hot. Don't touch, danger of injuries!

During operation it must be guaranteed, that neither the maximum permitted ambient temperature or of the fluid nor the load limit (excess voltage) will be exceeded. If necessary the solenoid drive is to be protected against overcharging. All solenoid drives are wired with a varistor. To avoid induced voltage, which may cause damage of the line, the user must provide protective measures in case of necessity which go beyond the installed varistor.

### Dismounting of the solenoid drive

Stop the solenoid drive and cut off voltage supply.



DANGER!

During continuous operation the solenoid drive may get hot. Don't touch, danger of injuries!!

MA20: Loosen cylinder head screw (910), remove the solenoid drive (800) with washer (906) from the upper part of housing (106).

MA40, MA50, MA60: Loosen hex. nut (901) and remove the complete solenoid drive (800) from upper part of housing (106).

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# Solenoid drive

Series MA...

CE

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elektrotechnische fabrik gmbh

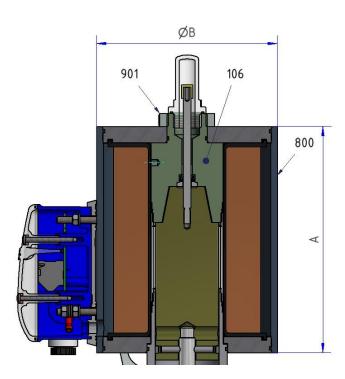
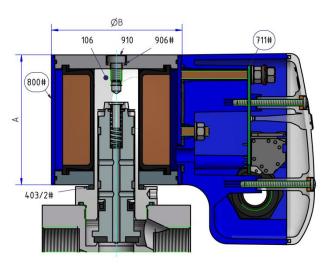


Fig. 1: MA40, MA50, MA60



#### Fig. 2: MA20

|  | spare part kit |
|--|----------------|
|--|----------------|

(...#) supplied as a complete unit

| Item  | Description           |
|-------|-----------------------|
| 106   | upper part of housing |
| 403/2 | o-ring                |
| 800   | solenoid drive        |
| 711   | printed circuit board |
| 901   | hex. nut              |
| 906   | washer                |
| 910   | cylinder head screw   |

| Туре | A   | ØB  | Item/<br>Screw torques | Thread | Weight |
|------|-----|-----|------------------------|--------|--------|
| MA20 | 70  | 70  | 910 / 10Nm             | M6     | 1,4kg  |
| MA40 | 135 | 110 | 901 / 50Nm             | M30    | 5,9kg  |
| MA50 | 170 | 135 | 901 / 50Nm             | M30    | 11,5kg |
| MA60 | 213 | 160 | 901 / 50Nm             | M30    | 20,3kg |

#### **Technical Data**

Protection class: Ambient temperature: Temperature of fluid: Duty cycle: IP65 -20°C to +60°C -20°C to +60°C 100%

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## Solenoid drive

Series MA...

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elektrotechnische fabrik gmbh

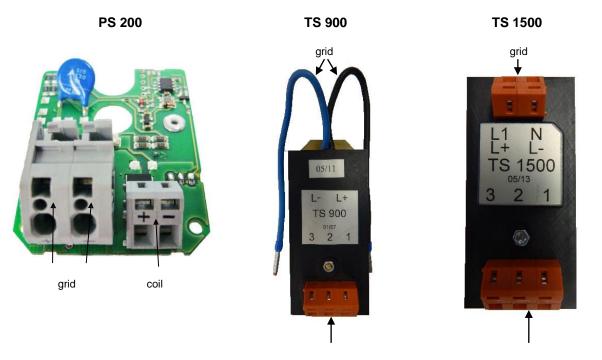
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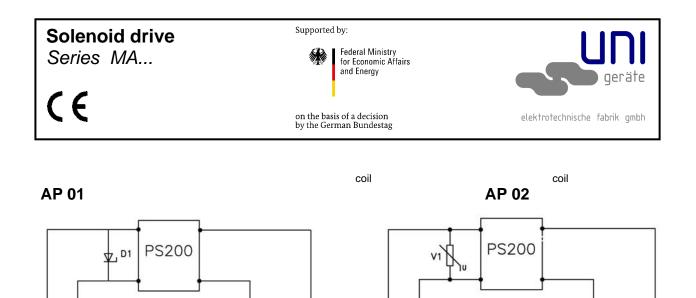
| Drive          | 24V DC | 110V         | AC     | 230V AC | Permissible switching | Wiring diagram   |  |  |
|----------------|--------|--------------|--------|---------|-----------------------|------------------|--|--|
| Control device |        | frequency    | AP     |         |                       |                  |  |  |
| MA20           |        |              |        |         | 300c/h                |                  |  |  |
| MA40           | PS200  |              |        |         | 600a/h                | DC: 01<br>AC: 02 |  |  |
| MA50           |        |              | 600c/h | AC. 02  |                       |                  |  |  |
| MA60           | TS900  | TS900 TS1500 |        | 20c/h   | 03                    |                  |  |  |

| Drive   |      | Nominal Power<br>W |         | Rated current A |         |         |         |         |         |
|---------|------|--------------------|---------|-----------------|---------|---------|---------|---------|---------|
|         | Туре |                    |         | 24V DC          |         | 110V AC |         | 230V AC |         |
|         |      | Pickup             | Holding | Pickup          | Holding | Pickup  | Holding | Pickup  | Holding |
| MA20    | P3   | 100                | 10      | 4,17            | 0,42    | 1,00    | 0,10    | 0,49    | 0,05    |
| P       | P1   | 72                 | 8       | 3,00            | 0,33    | 0,72    | 0,08    | 0,35    | 0,04    |
| MA40    | P2   | 110                | 11      | 4,58            | 0,46    | 1,10    | 0,11    | 0,54    | 0,05    |
|         | P3   | 200                | 20      | 8,33            | 0,83    | 2,00    | 0,20    | 0,98    | 0,10    |
| MA50    | P1   | 147                | 15      | 6,13            | 0,63    | 1,47    | 0,15    | 0,72    | 0,07    |
| 111/100 | P2   | 190                | 19      | 7,92            | 0,79    | 1,90    | 0,19    | 0,93    | 0,09    |
| MA60    | P1   | 500                | 70      | 20,83           | 2,92    | 5,00    | 0,70    | 2,44    | 0,34    |

### Wiring diagram



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6 PE

N

grid 110 / 230 VAC

40-60 Hz

Netz

€

6 PE

V1 = Varistor

Ν

D1 = Inverse polarity protection diode

2

1

ΡE

3

Netz / grid

24 VDC

**AP 03** 

L1

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TM: 6147 220.100.159-12